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## Blow Room Machine Manufacturers For Spinning MIlls



Cottomatlc ${ }^{\circledR}$ Rotary Bale Plucker In a splnnlng mill


## SINCE <br> 1995



MADEITCOIMBATORE

## Cottomatic ${ }^{\circledR}$ Rotary Bale Pluckers

## Cottomatlc ${ }^{\circledR}$ Cotton LIne

The Cottomatic original line up of models is designed specifically to processing Cotton fibre in both its bale and loose form.

## Key Features

- Lower cost option with Mild Steel beater blades and frames.
- PLC with AC Drive and basic safety sensors.
- Magnet bar included to pick up metal dust.
- Shorter machine that can handle cotton bales ( 3.5 ft height).

| Cottomatlc ${ }^{\text {® }}$ | C 10 | RBO 23 | RBO 35 |
| :---: | :---: | :---: | :---: |
| Fibres Recommended | Cotton |  |  |
| Production Output | $200-250 \mathrm{Kgs} / \mathrm{Hr}$ | $450-500 \mathrm{Kgs} / \mathrm{Hr}$ | $500-650 \mathrm{Kgs} / \mathrm{Hr}$ |
| Loading Capacity @ 170Kg/bale | 10 Bales | 23 Bales | 35 Bales |
| Beater Working Width | 1200 MM | 1610 MM | 2375 MM |
| Max Bale Loading Height | 900 MM |  |  |
| Space Requirement | $16 \mathrm{Ft} \times 16 \mathrm{Ft}$ | $22 \mathrm{Ft} \times 22 \mathrm{Ft}$ | $25 \mathrm{Ft} \times 25 \mathrm{Ft}$ |
| Carriage Motor | 0.5 HP | 1 HP | 1.5 HP |
| Beater Up-Down Motor | 0.5 HP | 1 HP |  |
| Beater motor | 2 HP | 5HP |  |
| Magnet Bar | '2,000 Gauss' Magnet strip |  |  |
| Slip Ring Specification | 8 Ring Slip Ring (2 rings available for other signals) |  |  |
| Proximity sensors | Beater up \& down motions, Beater lowering after every full carriage rotation, Duct door open \& close |  |  |
| Photo Sensors | Obstruction detection in front of carriage wheel |  |  |
| Materials | Mild Steel beater blades, Frames and Galvanised Iron sheet for ducts |  |  |

Rotary Bale plucker rotates in clockwise direction plucking fibres as it moves in its path. After every rotation the beater lowers and continues to pluck fibres until the lot is depleted. With a multitude of sensors built in, the machine is made to be as safe as possible. Energy efficient motors specifically
suited for textile applications are used in construction to keep the electricity consumption low. Return on investment when switching from a manual bale opener to a bale plucker is less than 6 Months when considering the electricity and labour saving alone.

## Cottomatlc ${ }^{\circledR}$ VC LIne

VC line of Rotary Bale pluckers have been developed, tested rigorously and perfected exclusively for processing several man-made fibres used in the industry.

## Key Features

- Higher Torque motor for the beater, increased beater blade size to support plucking tougher Man-made fibres.
- Taller machine for larger man-made fibre bales ( 5.15 ft ).
- Electrical panel board with HMI, AC drive, Digital display.
- Increased structural strength of the machine for additional rigidity and support.

| Cottomatlc ${ }^{\text {® }}$ | VC 10 | VC 40 | VC 50 |
| :---: | :---: | :---: | :---: |
| Fibres Recommended | Polyester, Viscose, Cotton, Bamboo, Modal, Micro Modal, Tensil, etc. |  |  |
| Production Output | $200-250 \mathrm{Kgs} / \mathrm{Hr}$ | $400-550 \mathrm{Kgs} / \mathrm{Hr}$ | $650-670 \mathrm{Kgs} / \mathrm{Hr}$ |
| Loading Capacity | 7 Viscose / 4 Polyester Bales | 23 Viscose / 15 Polyester Bales | 35 Viscose / 20 Polyester Bales |
| Working Width | 1200 MM | 1610 MM | 2375 MM |
| Working Height | 1175MM |  |  |
| Bale Loading Height Limit | 1350 MM |  |  |
| Space Requirement | $16 \mathrm{Ft} \times 16 \mathrm{Ft}$ | $22 \mathrm{Ft} \times 22 \mathrm{Ft}$ | $25 \mathrm{Ft} \times 25 \mathrm{Ft}$ |
| Carriage Motor | 0.5 HP | 1 HP | 1.5 HP |
| Beater Up-Down Motor | 0.5 HP | 1 | IP |
| Beater motor | 2 HP |  | P |
| Magnet Bar | '2,000 Gauss' Magnet strip |  |  |
| Control Panel Details | PLC with AC drive (Carriage Motor) \& HMI Panel |  |  |
| Pressure Sensor | Pressure gauge \& Siren to sound when pressure drops below 200 pa |  |  |
| Proximity sensors | Beater up \& down motions, Beater lowering after every full carriage rotation, Duct door open \& close, Beater safety sensor Beam for human/large obstruction |  |  |
| Photo Sensors | Obstruction detection in front of carriage wheel, Material Flow Sensor in the duct |  |  |
| Materials | Stainless Steel beater blades, Stainless Steel sheet for ducts Strengthened Mild steel Frames |  |  |

## Sujini ${ }^{\circledR}$ Condenser

Our condenser is a high capacity condenser that effectively brings down the suction pressure to zero pascals to be fed to the next sequence of machines. Our condensers have a high exhaust rate, two rollers and an optional perforated drum made of Stainless steel.

Condeser Model C1: Technlcal Specification

| Suction Capacity | $200-300 \mathrm{~Pa}$ |
| :--- | :--- |
| Exhaust | $1.6 \mathrm{M}^{3} / \mathrm{sec}$ |
| Materials | Perforated drum made of SS. |
| Motor | Twin energy efficient motors for <br> drum, stripper roller and fan. |



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